

Heating and hot water for the professionals

ECOSY



ECOSY 24 E, ECOSY 5B 24 E is CAT
I12H3+ appliances

ECOSY 28 E, ECOSY 5B 28 E is CAT
I2H appliances

IN WARRANTY

TECHNICAL HELPLINE

01773 828400

***HEAT*CALL**

01773 828100



Sainier Duval

INSTALLATION AND OPERATING INSTRUCTIONS

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ECOSY 24 E, ECOSY SB 24 E ECOSY 28 E, ECOSY SB 28 E

Note!

The boiler serial number is marked on the label attached to the top of the inner bulkhead. Refer to the '**Introduction**' section page 3 for a description of the basic functions of the boiler. The 'Users' section describes how to safely operate the boiler.

USERS SECTION

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INSTALLATION SECTION

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Mandatory warning for CEE countries

Warning: This appliance is designed, approved and inspected to meet the requirements of the English market. The identification plate located on the inside of the appliance **certifies the origin** where the product was manufactured and the **country** for which it is intended.

If you see any exception to this rule, please contact your nearest **Saunier Duval** dealer.

Thank you in advance for your assistance.

INTRODUCTION

The **ECOSY 24 E and ECOSY 28 E** boilers are wall mounted combination boilers providing central heating and instantaneous hot water.

The **ECOSY SB 24 E and ECOSY SB 28 E** boilers are wall mounted system boiler providing central heating only.

The **ECOSY 24 E and ECOSY SB 24 E** boilers are of the **II2H3+** category for use with Natural Gas (G20) and Liquide gas (G30 and G31) as distributed in the United Kingdom.

The **ECOSY 28 E and ECOSY SB 28 E** boilers are of the **12H** category for use with Natural Gas (G20) as distributed in the United Kingdom.

The boilers have a fan assisted balanced flue which both discharges the products of combustion to and draws the combustion air from the outside of the room.

The boilers are suitable for top outlet flue connection only but, can be fitted with horizontal flue, vertical flue or twin-pipe flue. Refer to flue catalogue for further details.

On **ECOSY 24 E and ECOSY 28 E**, both the central heating and domestic hot water temperature are user adjustable from the boiler control panel.

On **ECOSY SB 24 E and ECOSY SB 28 E**, the central heating temperature is user adjustable from the boiler control panel.

On the **ECOSY 24 E and ECOSY 28 E**, domestic hot water demand always has priority over heating demand.

The boiler is designed for use as part of a sealed water central heating system with fully pumped circulation. The pump, expansion vessel and associated safety devices are all fitted within the boiler.

The boiler can be installed against either an external wall or on an adjacent inside wall, that is, the flue system will pass directly to the rear or to either side to the terminal fitted on the outside wall face.

The installation must be carried out by a competent person in accordance with the relevant requirements of The Building Regulations, The Water Byelaws, The Building Standards (Scotland) Regulations and any applicable local regulations.

These instructions should be carefully followed for the safe and economical use of your boiler.

Ancillary equipment

A range of flue accessories are available including vertical flues, twin-pipe flues, bends etc. For further information contact your supplier.

COMMISSIONING

Gas safety (Installation and use) Regulations

In your interests and that of gas safety, it is the law that ALL gas appliances are installed and serviced by a competent person in accordance with the above regulations.

Gas leak or fault

If a gas leak or fault exists or is suspected, turn the boiler off and consult the local gas supply company or your installation/service company.

Boiler controls

The control panel, located at the lower front of the boiler casing, **see diagram 1**, allows the boiler to be started, shut down, controlled and monitored during use.

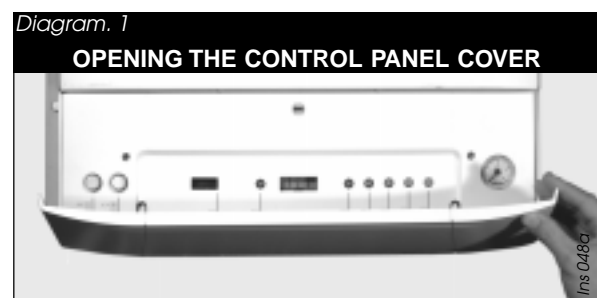
Flue

Do not obstruct the outside terminal of the boiler.

Starting the boiler

Before starting the boiler check that:

- The gas meter tap is open.
- The boiler gas service cock is open.
- The boiler is connected to the electrical supply and turned on.



CONTROLS AND LIGHTING

The control panel, located at the lower front of the boiler casing, see **diagram 2**, allows the boiler to be started, shut down, controlled and monitored during use.

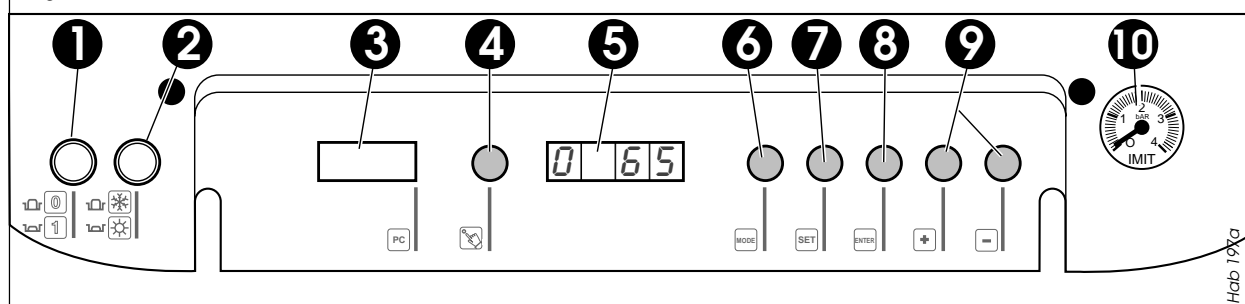
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Control panel description (diagram 2):

- 1 - ON/OFF switch
- 2 - Summer/winter switch
- 3 - PC connector
- 4 - Reset button

- 5 - Display
- 6, 7, 8 and 9 - Program selection buttons
- 10 - Pressure gauge

Diagram 2

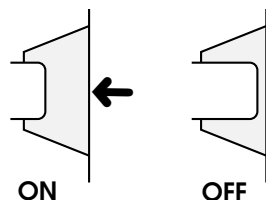


Starting the boiler

Make sure that:

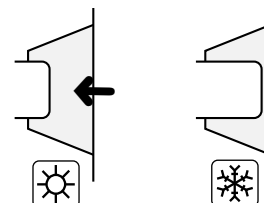
- The boiler is connected to the electrical supply.
- The boiler gas service cock is open.
- The pressure gauge reads between 1 and 2 bar.

→ PUSH IN BUTTON **1** TO START BOILER



Stopping the boiler

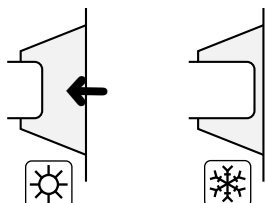
→ PUSH IN BUTTON **2** IN **SUMMER POSITION** TO STOP THE BOILER



To ensure maximum life of the boiler control system, it is recommended that the mains is left switched on all the time. Power consumption during stand by is only 7 to 8 watts.

SETTING TO SUMMER MODE (Hot water only)

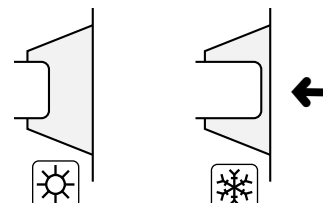
→ PUSH BUTTON **2** TO  POSITION TO SET THE BOILER TO SUMMER MODE



To obtain domestic hot water, open a hot water tap.

SETTING TO WINTER MODE (heating and hot water)

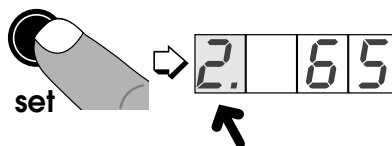
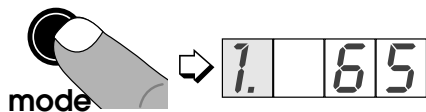
→ PUSH BUTTON **2** TO  POSITION TO SET THE BOILER TO WINTER MODE



Assuming that any remote heating controls are calling for heat, the above procedure is all that is required to start the boiler in heating mode. Hot water has priority over heating.

Setting domestic hot water temperature

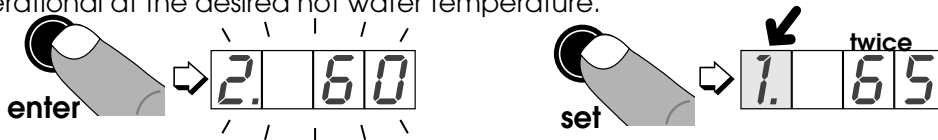
- 1 - Press «**Mode**» button once



- 2 - Press «**+**» or «**-**» button to set the desired hot water temperature from 40°C to 65°C (factory set at 65°C)



- 3 - Press «**enter**» until the display starts flashing, and press «**mode**» twice : the boiler is now operational at the desired hot water temperature.

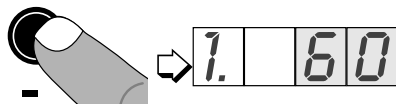


Note : On the SB versions, this setting is done using the tank thermostat in the tank.

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Setting heating temperature

- 1 - Press «**Mode**» button once



- 2 - Press «**Set**» button 4 times to show 5 on the left



- 3 - Press «**+**» or «**-**» button to set the desired heating temperature from 20°C to 90°C (factory set at 70°C)



- 4 - Press «**enter**» until the display starts flashing, and press «**mode**» twice : the boiler is now operational at the desired heating temperature.



Note :

1/ In case of under floor heating systems, the CH flow temperature can be set to between 20°C and 45°C - contact the **Saunier Duval Technical Helpline 01773 828400**.

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In all cases, by pressing the «Mode» button until the decimal point disappears, the display reverts to normal position :



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- A- Reading mode only**



Flow temperature

- Hab 206



1.		70
----	--	----

mode

-

- Rea 025

1.		70
----	--	----

 mode 

1.		70
----	--	----

-

- ➡ 3.01

-

Setting

- 1** → Domestic hot water temperature adjustable from **40°C** to **65°C** (factory set at 65°C)
- 2** → Domestic hot water comfort level..... factory set at **02** - do not adjust
- 3** → Pump operation **00** = do not use
..... **01** = Intermittent pump (factory setting)
..... **02** = continuous pump
- 4** → Heating economy factory set at **02** - do not adjust
- 5** → Heating flow temperature adjustable from **20°C** to **90°C** (factory set at 70°C)

DRAINING

Protection against freezing

If the boiler is to be out of use for any long periods during severe weather conditions, it is recommended that the whole system, including the boiler, be drained to avoid the risk of freezing. If in doubt, consult your servicing company.

The **ECOSY** boilers have a built in frost protection device that protects the boiler from freezing. If the boiler is to be left and there is a risk of frost, ensure that the gas and electrical supplies are left connected and that the ON/OFF switch is left in the ON position. The frost protection device will switch the pump when the temperature of the boiler water falls below 7°C and light the boiler when the temperature falls below 3°C. When the temperature reaches 10°C, the boiler stops. The pump will run again 15 minutes.

Note: This device works irrespective of any room thermostat setting and only protects the boiler. Always ensure that adequate frost protection is given to the entire system where necessary.

Draining and filling

Caution: The boiler is installed as part of a sealed system which must only be drained and filled by a competent person.

Heating safety valve

CAUTION: A safety valve with a discharge pipe is fitted to these boilers.

The valve **MUST NOT BE TOUCHED** except by a competent person. If the valve discharges at any time, switch the boiler off and isolate it from the electrical supply. Contact your installation/service company.

SERVICING/MAINTENANCE

To ensure the continued efficient and safe operation of the boiler, it is recommended that it is checked and serviced at regular intervals. The frequency of servicing will depend upon the installation conditions and usage but, in general, once a year should be enough.

Cleaning

The boiler casing can be cleaned with a damp cloth followed by a dry cloth to polish. Do not use abrasive or solvent cleaners.

Boiler casing

CAUTION. Do not remove or adjust the casing in any way, as incorrect fitting may result in faulty operation. If in

		ECOSY 24 E	ECOSY SB 24 E	ECOSY 28 E	ECOSY SB 28 E
Heating output	automatically adjustable from (kW)	6,8	6,8	8,9	8,9
	to (kW)	24,5	24,5	28,8	28,8
	from (Btu/H)	23217	23217	30386	30386
	to (Btu/H)	83649	83649	98330	98330
Efficiency	(%)	98,9	98,9	97,5	97,5
Part load efficiency 30% (50°C/30°C)	(%)	109,3	109,3	106,8	106,8
Maximum heating temperature	(°C)	90	90	90	90
Expansion vessel effective capacity	(l)	7	12	7	12
Expansion vessel charge pressure	(bar)	0,5	1	0,5	1
Maximum system capacity at 75°C	(l)	150	215	150	215
Safety valve, maximum service pressure	(bar)	3	3	3	3
Products outlet	(mm)	Ø 60	Ø 60	Ø 60	Ø 60
Fresh air inlet	(mm)	Ø 100	Ø 100	Ø 100	Ø 100
Hot water output	automatically variable from (kW)	6,8	—	8,9	—
	to (kW)	24	—	28,8	—
	from (Btu/H)	23,21	—	30386	—
	to (Btu/H)	81,89	—	98330	—
Maximum hot water temperature	(°C)	65	—	65	—
Specific flow rate (for 30°C temperature rise)	l/min	11,4	—	13,3	—
Maximum supply pressure	(bar)	8	—	8	—
Electrical supply	(V)	230	230	230	230
Maximum absorbed power	(W)	115	115	132	132

Natural gas (G20)

Ø Burner injector	(mm)	4,9	4,9	5,6	5,6
Supply pressure	(mbar)	20	20	20	20
Gas rate (maximum)	(m³/h)	2,6	2,6	3,0	3,0
Gas rate (minimum)	(m³/h)	0,7	0,7	0,9	0,9

Liquide gas (G30/G31)

Ø Burner injector	(mm)	4,15	4,15	/	/
Supply pressure	(mbar)	28	30/37	/	/
Gas rate (maximum)	(m³/h)	0,86	0,86	/	/
Gas rate (minimum)	(m³/h)	0,36	0,36	/	/

Pump :

Note : Curves 1,2 and 3 correspond to each of the three pump speed settings.

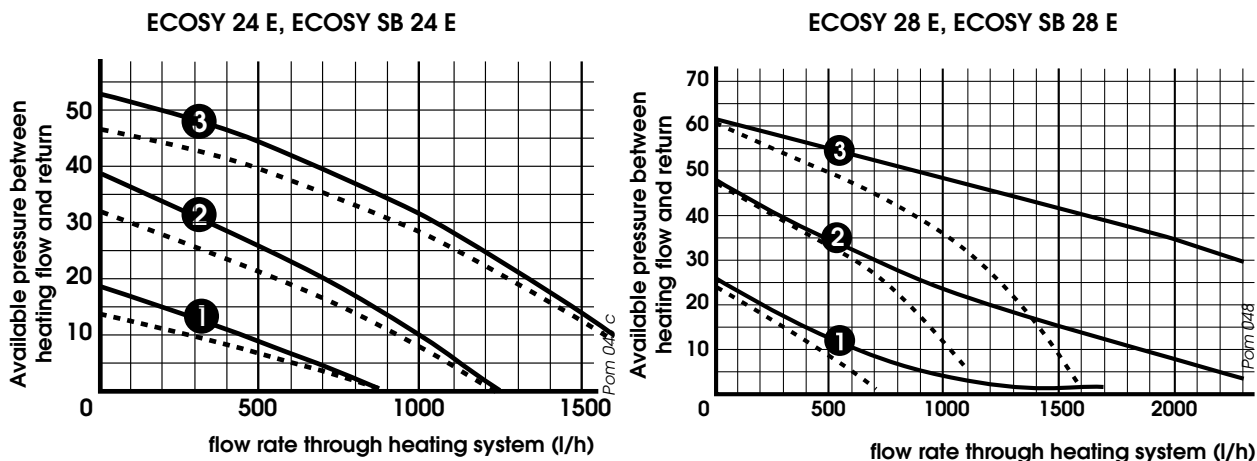


Diagram 3

DIMENSIONS

Diagram 4

The boiler is delivered in three separate packages :

- the boiler itself
- the fixing jig
- the flue system

ECOSY 24 E

Net weight : 68 kg

Gross weight : 72 kg

ECOSY SB 24 E

Net weight : 58 kg

Gross weight : 62 kg

ECOSY 28 E

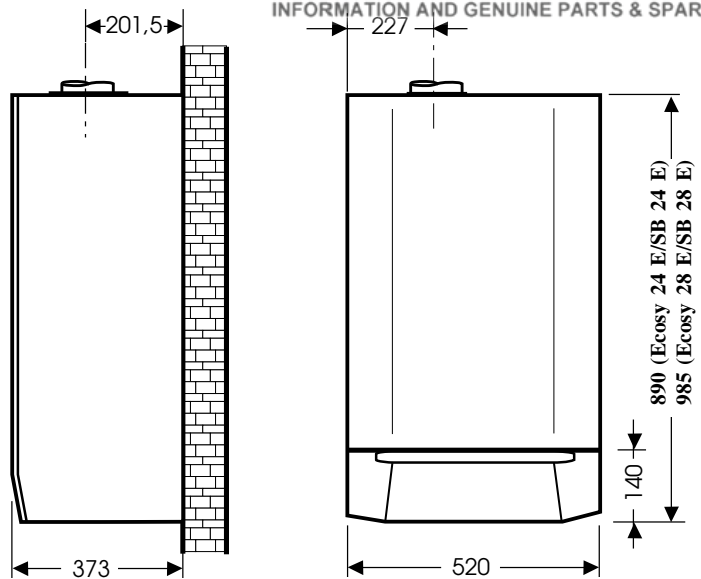
Net weight : 73 kg

Gross weight : 87 kg

ECOSY SB 28 E

Net weight : 63 kg

Gross weight : 77 kg



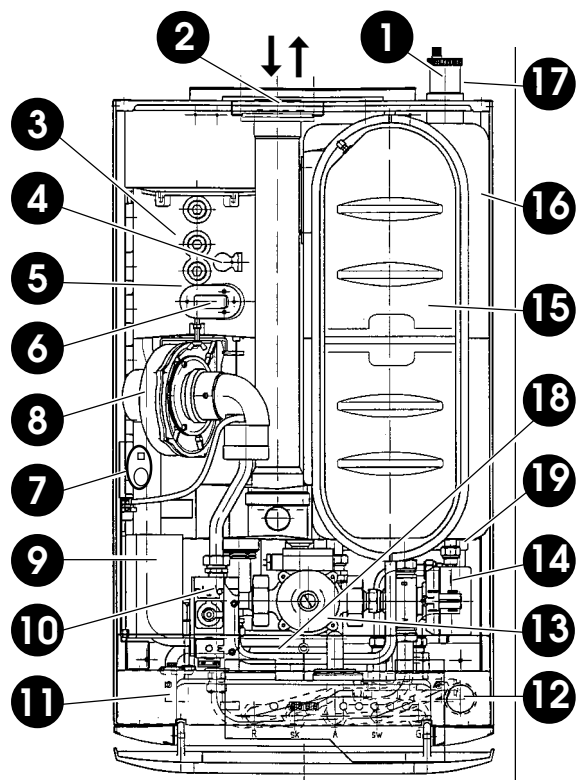
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BOILER SCHEMATIC

Diagram 5

- 1 - Automatic air vent
- 2 - Air inlet/ flue products outlet
- 3 - Heat exchanger
- 4 - Central heating flow thermistor
- 5 - Burner
- 6 - Viewing window with ignition electrode
- 7 - Air pressure switch
- 8 - Fan
- 9 - Electronic control box
- 10 - Gas valve
- 11 - Condense drain
- 12 - Pressure gauge
- 13 - Pump
- 14 - 3-way valve (ECOSY 24 E/28 E only)
- 15 - Expansion vessel
- 16 - Cylinder (ECOSY 24 E/28 E only)
- 17 - Cylinder automatic air vent (ECOSY 24 E/28 E on&ly)
- 18 - Central heating return thermistor
- 19 - Domestic hot water thermistor (ECOSY 24 E/28 E only)



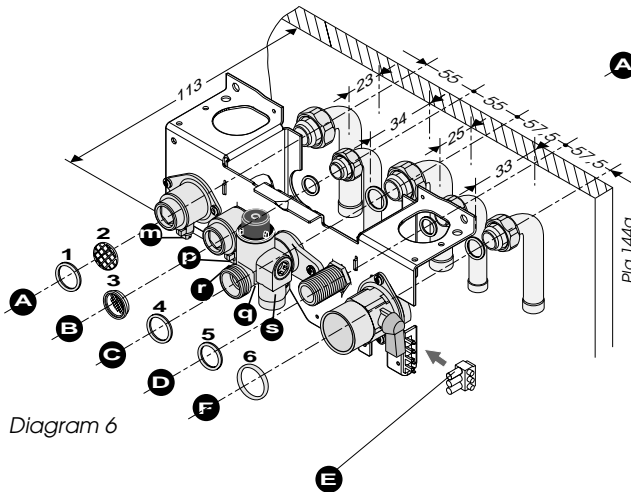
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CONNECTION PLATE

ECOSY 24 E, ECOSY 28 E

From left to right, the connection plate is equipped with:

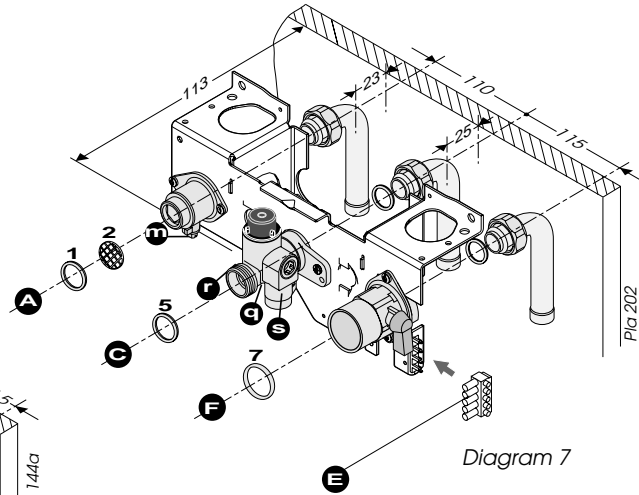
- A - Heating return with isolating valve (m).
- B - Cold water inlet with isolating valve (p).
- C - Heating flow with isolating valve (q), drain screw (r) and safety valve (s).
- D - Domestic hot water outlet.
- E - Electrical connector.
- F - Gas service cock.



ECOSY SB 24 E, ECOSY SB 28 E

From left to right, the connection plate is equipped with:

- A - Heating return with isolating valve (m).
- C - Heating flow with isolating valve (q), drain screw (r) and safety valve (s).
- E - Electrical connector.
- F - Gas service cock.



Filters and washers :

- 1 - Fibre washer
- 2 - Metal filter
- 3 - Plastic filter
- 4, 5 & 6 - Black graphite

PIPING SYSTEM INSTALLATION

Heating system connections - Pipe diam 22 mm

- **Hot water system connections (ECOSY 24 E/ 28 E only)** - Pipe diam 15 mm
- **Gas connection** - Pipe diam 22 mm
- **Safety valve discharge** - Pipe diam 22 mm

Water connection

Connect the copper tails and isolating cocks supplied, to the boiler, see **diagram 6 or 7**. Connect the system pipework to the boiler observing the correct flow and return format as shown in **diagram 6 or 7**.

Safety valve discharge

WARNING. It must not discharge above an entrance or window or any type of public access area. Connect the safety valve discharge pipe to the boiler, the discharge must be extended using not less than 15 m o.d. pipe, to discharge in a visible position outside the building, facing downward preferably over a drain. The pipe must have a continuous fall and be routed to a position so that any discharge of water, possibly boiling or steam, cannot create any danger to persons, damage to property or external electrical components and wiring. Tighten all pipe connection joints. Connect the safety valve discharge pipe to the

boiler, the discharge must be extended using not less than 15 m o.d. pipe, to discharge in a visible position outside the building, facing downward preferably over a drain. The pipe must have a continuous fall and be routed to a position so that any discharge of water, possibly boiling or steam, cannot create any danger to persons, damage to property or external electrical components and wiring. Tighten all pipe connection joints.

Gas connection

- The supply from the governed gas meter must be of adequate size to provide a constant inlet working pressure of 20 mbar (8 in w.g.). To avoid low gas pressure problems, it is recommended that the gas supply is connected using 22 mm pipe.
- On completion, the gas installation must be tested using the pressure drop method and purged in accordance with the current issue of BS6891.

Gas Safety (Installation and use) Regulations

In your interests and that of gas safety, it is the law that ALL gas appliances are installed and serviced by a competent person in accordance with the above regulations.

- The **ECOSY** boilers are compatible with any type of installation.

- Heating surfaces may consist of radiators, convectors or fan assisted convectors.

- Pipe sectional areas shall be determined in accordance with normal practices, using the output/pressure curve (**diagram 3**). The distribution system shall be calculated in accordance with the output requirements of the actual system, not the maximum output of the boiler. However, provision shall be made to ensure sufficient flow so that the temperature difference between the flow and return pipes be less than or equal to 20°C. The minimum flow is 400 l/h.

- The piping system shall be routed so as to avoid any air pockets and facilitate permanent venting of the installation. Bleed fittings shall be provided at every high point of the system and on all radiators.

- The total volume of water permitted for the heating system depends, amongst other things, on the static head in the cold condition. The expansion vessel on the boiler is pressurised at :

Ecosy 24 E/28 E : 0,5 bar (corresponding to a static head of 5 m w.g.) and allows a maximum system volume of **150 l**.

Ecosy SB 24 E/SB 28 E : 1 bar (corresponding to a static head of 10 m w.g.) and allows a maximum system volume of **215 l**,

for an average temperature of 75°C and a maximum service pressure of 3 bar. This pressure setting can be modified at commissioning stage if the static head differs. An additional expansion vessel can be fitted to the system if required, see **diagram 8**.

- Provision shall be made for a drain valve at the lowest point of the system.

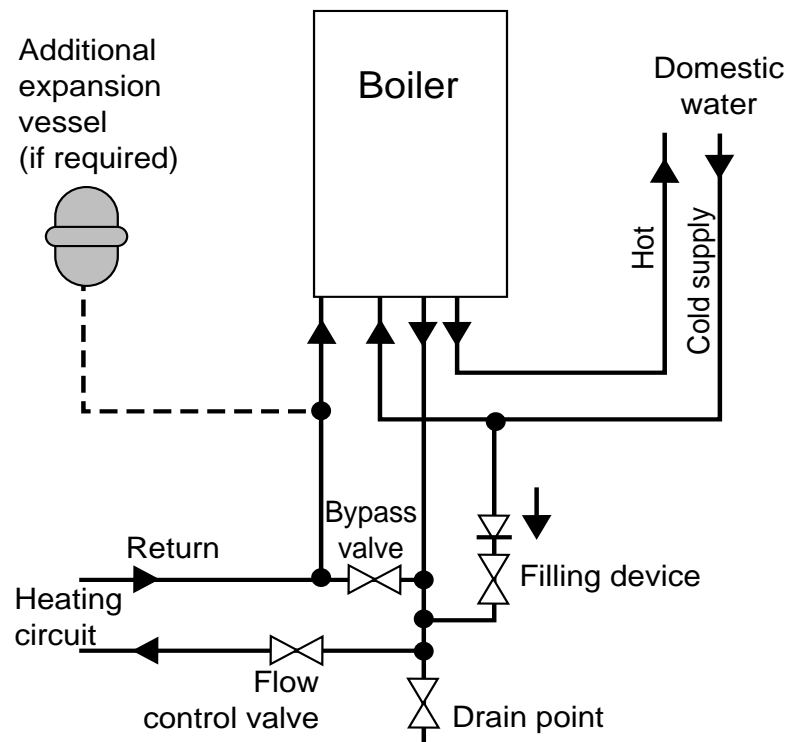
- Where thermostatic radiator valves are fitted, not all radiators must be fitted with this type of valve, and in particular, where the room thermostat is installed.

- In the case of an existing installation, it is **ESSENTIAL** that the system is thoroughly flushed prior to installing the new boiler using a proprietary cleanser such as **Sentinel X 400**. In addition, it is recommended that an inhibitor **Sentinel X 100**, is added to the system in accordance with the recommendations of Betz-Dearbourn Ltd., Foundry Lane Widnes, Cheshire WA8 8UD.

Filling the system

Provision must be made for filling the system at low level. The use of a WRC approved filling loop is strongly recommended, connected as shown in **diagram 8**.

Diagram 8



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DOMESTIC HOT WATER SYSTEM DESIGN

ECOSY 24 E/ 28 E only

- Copper tubing must be used for the domestic hot water system. Unnecessary pressure losses should be avoided.
- A flow restrictor is factory fitted in the cold water inlet before the thermostatic valve. This limits the flow through the boiler to a maximum of 12 l/min.

Hard water areas

The temperature of the domestic hot water is limited by the boiler control system to minimise scale formation within the hot water pipework. However, areas where the water is "hard" (i.e. more than 200 mg/litre), it is recommended that the domestic hot water temperature is reduced to 55°C or below. Refer to the Controls and lighting section to reset the domestic hot water temperature. It is also recommended that a scale reducer is fitted. Refer to the manufacturers instructions or consult the local water company for additional advice.

BOILER LOCATION

Clearances

The position of the boiler must be such that there is adequate space for servicing. The recommended clearances are:
40 mm either side of the boiler.
600 mm at the front of the boiler.
300 mm below the boiler.

Fixing jig

The fixing jig comprises three parts:

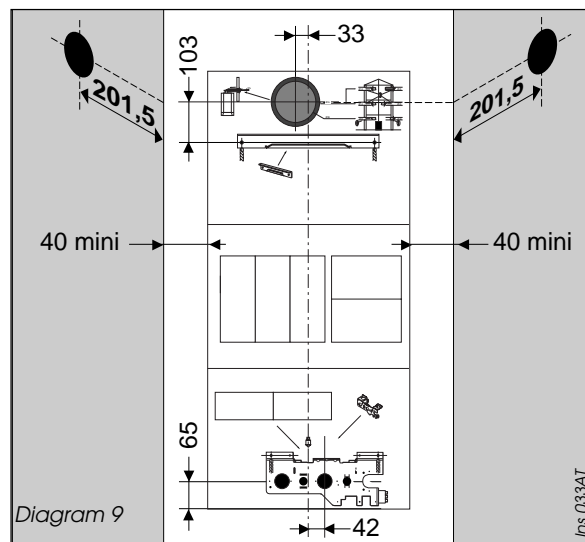
- 1) The connecting plate which allows the connection and soundness testing of all the pipework before the boiler is fitted and helps support the weight of the boiler.
- 2) The hook which supports the weight of the boiler.
- 3) The template which ensures the hook and connecting plate are correctly fitted relative to one another.

- Place template on wall in required position, making allowances for the necessary clearances etc.

Note: It is permissible to install the boiler with reduced clearances at the bottom and sides of the boiler PROVIDING that adequate consideration is given for Servicing/Repairs at a later date. If any doubt exists, contact the **Saunier Duval Technical Helpline 01773 828400**.

- Mark the position of the holes for the hook and connecting plate.
- Drill, plug and fix the connecting plate and hook to the wall using suitable screws.
- Check that both the hook and connecting plate are level.

If the boiler is not installed immediately, protect the various couplings to prevent any ingress of foreign materials e.g. plaster, paint etc.



Terminal position

The minimum acceptable spacings from the terminal to obstructions and ventilation openings are shown in **diagram 10**.

The boiler must be installed so that the terminal is exposed to the external air.

Should any doubt exist as to the permissible position of the terminal, contact the **Saunier Duval Technical Helpline 01773 828400**.

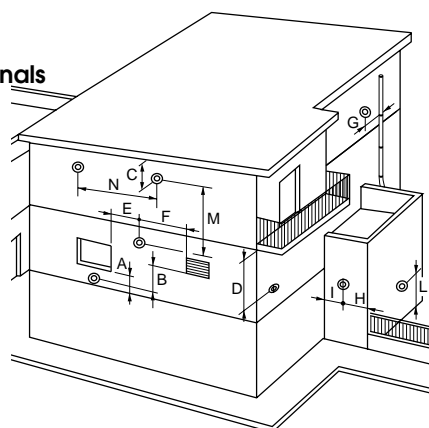
Cupboard or compartment ventilation

The boiler can be fitted in a cupboard or compartment as long as adequate permanent high and low level ventilation is provided in accordance with ventilation requirements

Diagram 10

Minimum dimensions (in mm) for the positioning of flue terminals

A	- under a window	300
B	- under an air vent	300
C	- under a gutter	75
D	- under a balcony	300
E	- from an adjacent window	300
F	- from an adjacent air vent	300
G	- from vertical or horizontal air pipes	300
H	- from an external corner of the building	300
I	- from an internal corner of the building	300
L	- from the ground or from another floor	300
M	- between two terminals vertically	300
N	- between two terminals horizontally	600



BOILER INSTALLATION

Statutory requirements

The installation of this boiler must be carried out by a competent person in accordance with the relevant requirements of the current issue of:

The Gas Safety (Installation and Use) Regulations
The Building Regulations
The local water company Byelaws
The Building Standards Regulations (Scotland)
The Health and Safety at Work Act

Sheet metal parts

WARNING. When installing or servicing this boiler, care should be taken when handling the edges of sheet metal parts to avoid the possibility of personal injury.

Installing the boiler

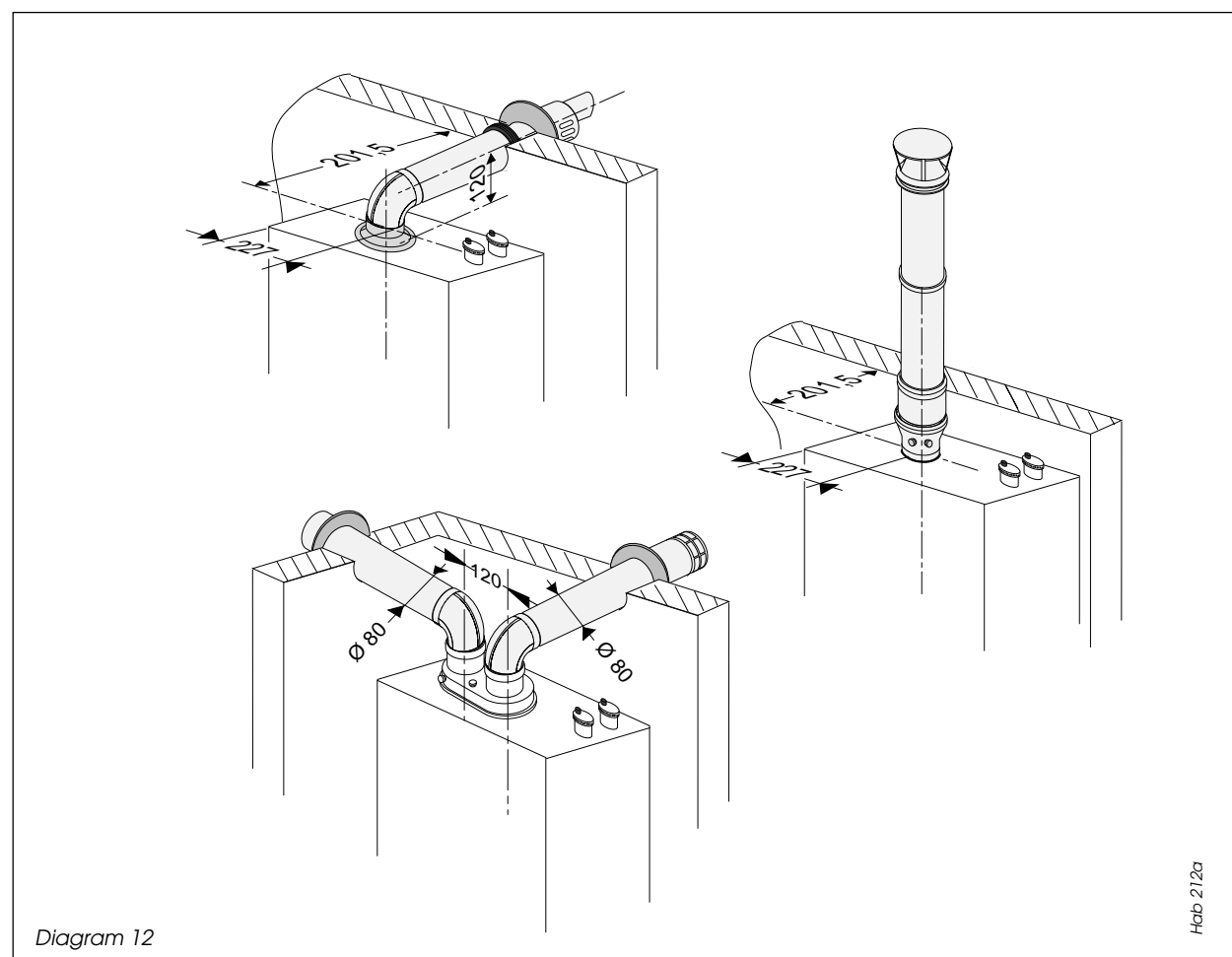
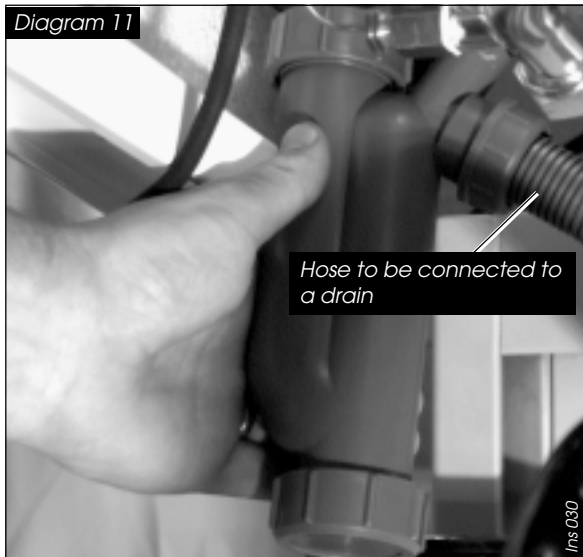
Prior to starting work, the system must be thoroughly flushed so as to eliminate any foreign bodies and contaminants such as filings, solder particles, oil, grease etc.

Note. Solvent products could cause damage to the system.

- Engage boiler upper part onto the hanging bracket.
- Allow the boiler to seat down onto support plate.
- Fit filter and washers, strictly adhering to the sequential order and directions shown on **diag. 6 (Ecosy 24 E/28 E)** or **diag. 7 (Ecosy SB 24 E/SB 28 E)**.

- Connect the various couplings between boiler and connection plate.
- Fit water trap supplied (**diagram 11**) to the condense outlet located underneath and to the left rear of the boiler. The outlet of the trap must then be connected to the household drainage system via a suitable water trap, such as a washing machine type trap.

BEFORE STARTING THE BOILER, THE TRAP MUST BE FILLED WITH WATER.



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FLUE INSTALLATION

The boiler is only suitable for top outlet flue connection.

A - Flue to rear of boiler

- Mark correct position of hole from template.

B - Flue to side of boiler

- Mark the horizontal centre line for the hole on the rear wall. Extend the horizontal centre line to the side wall and mark the vertical centre line of flue hole as shown in **diagram 13**.

Under normal circumstances, it will be possible to gain access to the outside of the building to fit the flue terminal assembly. Where outside access is not possible e.g. high rise buildings, the flue terminal can be fitted from inside the building only if required.

Important : When cutting the flue hole and when extending the flue centre line to a side wall, remember that the flue system must have a fall of about 35 mm per metre of flue DOWNWARD TOWARDS the boiler. There must NEVER be a downward incline towards the terminal.

Cutting the flue hole

- Making allowance for the slope of the flue, cut hole in external wall, preferably using a core drill.
- For installations with internal and external access - Use a 105 mm diameter core drill.
- For installations with internal access only - Use a 125 mm diameter core drill.

Important : Before cutting the hole for flues to the rear of boiler, always cover fixing jig to make sure it is not damaged.

Calculation of flue cutting lengths

- Measure wall thickness e (mm), see **diagram 14**.
- For side flues, measure distance from inside face of side wall to centre line of flue and subtract 293 mm for right hand flue or subtract 227 mm for left hand flue to get dimension a (mm).
- Refer to **table 1** for cutting lengths of both inner and outer flue pipes for each of the various flue options available.

Important : All flue cutting lengths must be measured from the terminal end of the flue pipes, see **diagram 15**.

When the dimension X measured on site is greater than that given in **table 1**, a flue extension kit will be required, refer to **table 2** for details.

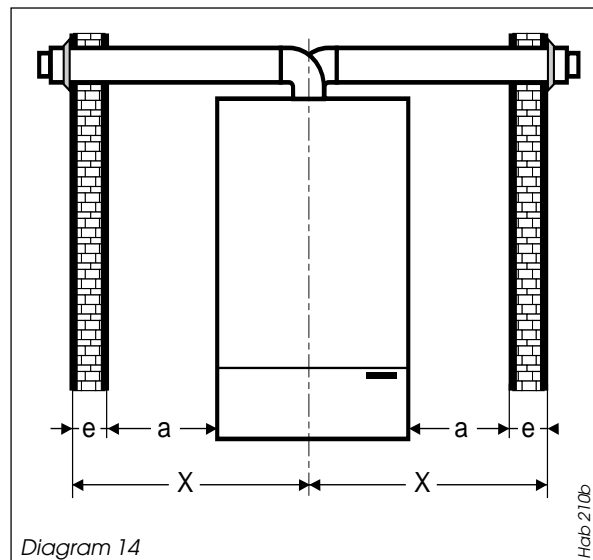
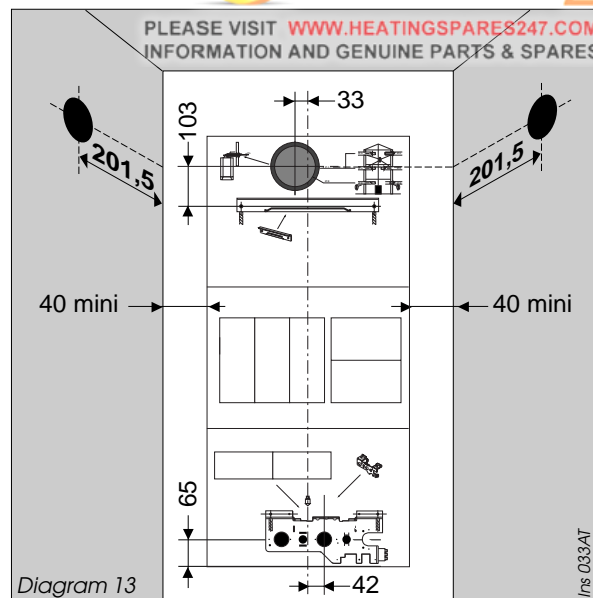


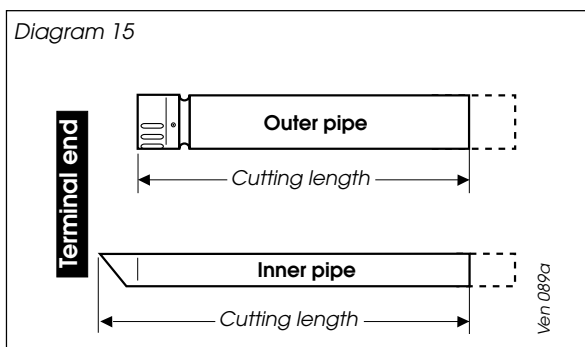
Table 1

Flue option	Cutting length (mm) outer pipe	inner pipe	Comments
Rear flue	$e + 196$	$e + 271$	maximum wall thickness "e" without extension 554 mm
Side flue left	$e + a + 222$	$e + a + 297$	maximum distance "X" without extension 755 mm
Side flue right	$e + a + 288$	$e + a + 363$	maximum distance "X" without extension 755 mm

Table 2

Flue option	Dimension "X"	N° of extension kits
Side flue left or right	756 to 1756 mm	1
	1757 to 2757 mm	2

Diagram 15



FLUE INSTALLATION

Extended flue

The horizontal flue is extended by using one or more of the 1000 mm extension pipes part number 85452. These are connected together by push fit type joints.

Calculation of flue cutting lengths for extended flue

● Using the correct number of extension kits as **table 2**, measure dimensions **a** and **e**, see **diagram 14**. Cut both the inner and outer pipe to the dimension given in **table 3**.

Important : All cutting lengths should be measured from the push fit joint end of the extension pipe. Do not leave any burrs or sharp edges on the cut end of the pipes.

Installation of flue assembly (see diagram 16)

● Fit rubber sealing collar (**A**) into groove at the outer end of pipe (**B**).

● For internal access only installation, that is with 125 mm diameter hole, fit rubber spacer (**D**) to outer flue to support flue in wall.

● Fit outer pipe (**B**) into wall with line marked on flue uppermost and groove to the outside.

● Pull pipe inwards to bring rubber sealing collar hard up against external wall.

● For both internal and external access installation, fit the rubber sealing flange (**C**) against the inside wall.

● From inside, insert inner pipe (**E**) into outer pipe, ensuring that groove on terminal end of pipe engages into tongue on outer pipe end cap.

● Engage boiler upper part onto hanging bracket,

● Allow boiler to seat down onto support plate,

● Fit filters and washers, strictly adhering to the sequential order and directions shown on **diagram 6 or 7**. Connect the various couplings between boiler and connection plate.

● From inside boiler, remove wire clip on flue adapter pipe. Push adapter pipe down into flue outlet pipe, see **diagram 17**.

● Fit rubber air inlet dome (**F**) to elbow, engaging it on the outer part.

● Fit elbow (**G**) onto inner and outer flue ensuring inner flue is correctly engaged into elbow.

Note : To allow easier engagement of elbow onto flue, use a small quantity of silicone grease.

● Secure rubber air inlet dome (**F**) to top of boiler with plate and screws.

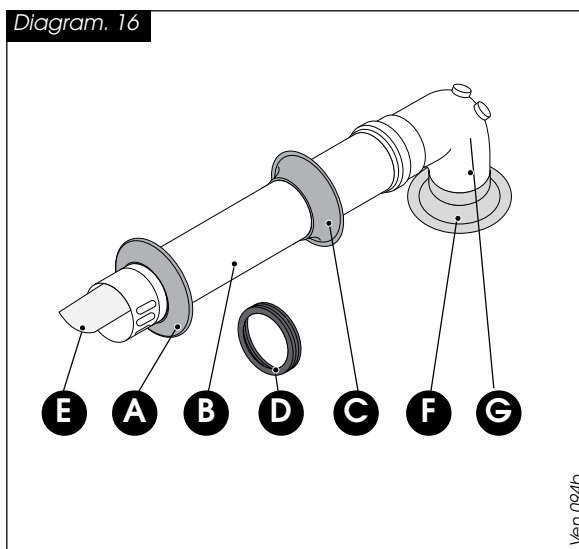
● Push flue adapter pipe up and engage it onto inner part of elbow. Refit wire clip

Table 3

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Flue option	Cutting length (mm)		Comments
	outer pipe	inner pipe	
Side flue left	$e + a - 493$	$e + a - 483$	maximum dimension "X" without extension 755 mm
Side flue right	$e + a - 427$	$e + a - 417$	maximum dimension "X" without extension 755 mm

Diagram. 16



Ver 094b

Diagram. 17



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ELECTRICAL CONNECTION

Warning. This boiler must be earthed
All system components must be of an approved type.

Connection of the whole electrical system and any heating system controls to the electrical supply must be through a common isolator.

Isolation should preferably be by a double pole switched fused spur box having a minimum contact separation of 3 mm on each pole. The fused spur box should be readily accessible and preferably adjacent to the boiler. It should be identified as to its use.

A fused three pin plug and shuttered socket outlet may be used instead of a fused spur box provided that:

- They are not used in a room containing a fixed bath or shower.
- Both the plug and socket comply with the current issue of BS1363.

The mains electrical supply must be maintained at all times in order to provide domestic hot water.

Do not interrupt mains supply with time switch/programmer.

WARNING: ON NO ACCOUNT MUST ANY EXTERNAL VOLTAGE BE APPLIED TO ANY OF THE TERMINALS ON THE HEATING CONTROLS CONNECTION PLUG.

Warning: This appliance must be wired in accordance with these instructions. Any fault arising from incorrect wiring cannot be put right under the terms of the **Saunier Duval** guarantee.

External controls

The **ECOSY** condensing boilers are designed to operate at maximum efficiency at all times. The boiler will run at its'

maximum efficiency when connected to a programmable electronic room thermostat. A programmable room thermostat is available as an accessory, **Saunier Duval** part number **40010**. Please contact your supplier.

The boiler will work for heating without a room thermostat and/or timeswitch being connected provided that the wire link fitted between the upper two terminals of the connector is left in place, see **diagram 18 a**.

A 230V room thermostat can be used but do not make any connection to the compensating resistor, see **diagram 18a**.

ON NO ACCOUNT must any electrical voltage be applied to any of the terminals of the external controls plug.

For use with a timeswitch or timeswitch and room thermostat, see **diagram 18 a**.

ECOSY SB 24 E/SB 28 E

The boiler will work for heating without a room thermostat and/or timeswitch being connected provided that the wire link fitted between the top two terminals of the connector is left in place, see diagram **18 b**.

A 230V room thermostat can be used but do not make any connection to the compensating resistor, see diagram **18b**.

ON NO ACCOUNT must any electrical voltage be applied to any of the terminals of the external controls plug.

A voltage free storage cylinder thermostat, where fitted, should be connected to the lower two terminals of the external controls plug, see diag. **18 b**.

ON NO ACCOUNT must any electrical voltage be applied to any of the terminals of this plug.

Warning:

- All external controls must be voltage free
- On no account must any external voltage be applied to any of the external controls plug terminals

Diagram 18a

ECOSY 24 E, ECOSY 28 E

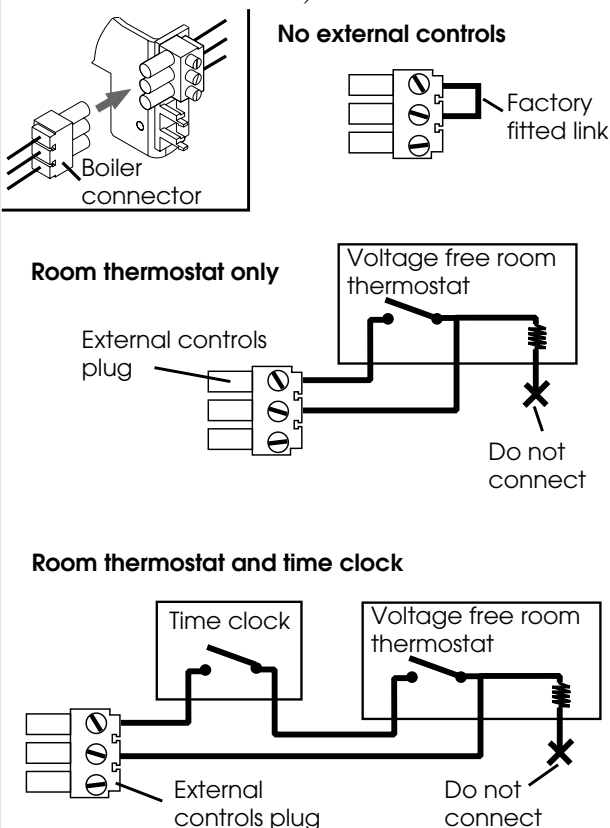
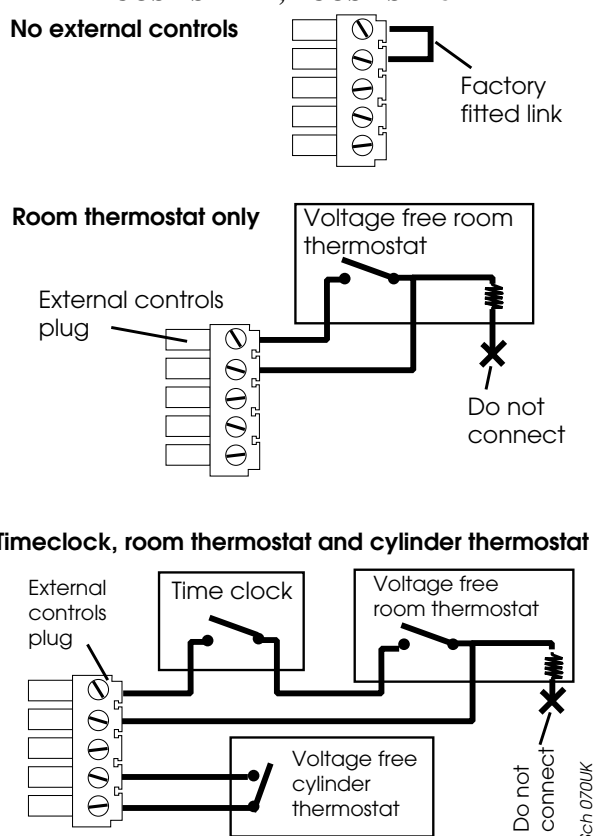


Diagram 18b

ECOSY SB 24 E, ECOSY SB 28 E



COMMISSIONING

The commissioning and first firing of the boiler must only be done by a competent person.

Gas installation

It is recommended that any air is purged from the supply at the gas inlet test point on the lower right hand side of the gas valve, see **diagram 19**.

Filling the system

- Open shut off valves (see **diag. 6** or **7** as appropriate) (slot of screw corresponds to flow direction), and caps on automatic air vents on top RHS of boiler.
- Bleed each radiator until a continuous jet of water is obtained.
- Do not close automatic air vent caps on top of boiler.
- Open various hot water taps to bleed system.
- Make sure that pressure gauge reads between 1 and 2 bar. Re-pressurise system as necessary.

Important:

- When venting air from boiler, do not touch the schrader valve on the expansion vessel, it is NOT a vent.
- When the mains supply is connected to the boiler, or after a reset, the three way valve (**Ecosy 24 E** and **Ecosy 28 E** only) is activated for approx. 15 seconds and switched to the heating circuit. The pump will run for 1 minute. After this period, the three way valve returns to the cylinder circuit.
- If, during a 24 hour period, there has been no heating demand, the above procedure is automatically repeated. This is quite normal and is a function of the electronic control to prevent the possibility of the valve and pump sticking.

Starting the boiler

Before starting the boiler check that:

- The gas meter tap is open.
- The boiler gas service cock is open.
- The boiler is connected to the electrical supply.

First starting up

- Following the instructions given in the '**Controls and Lighting**' section, set boiler to run in central heating mode.
- Set room thermostat for maximum temperature and check that external controls, if fitted, are calling for heat.
- Allow the temperature to rise to the maximum value, with all radiator valves open.

Note: The **Ecosy** boilers start at reduced output for 10 minutes before running at full output. This is a function of the adaptive electronic boiler control and is quite normal.

The temperature rise will cause release of the gases contained in the water of central heating system.

- Gases driven towards the boiler will be automatically released through the automatic air vents.
 - The gases trapped at the highest point of the system must be released by bleeding the radiators.
- On reaching maximum temperature, the boiler should be turned off and the system drained as rapidly as possible whilst still hot.

- Refill system to a pressure of 1 bar and vent as before.
- Restart boiler and operate until a maximum tem-

perature is reached. Shut down boiler and vent heating system if necessary and open heating system and make sure that a pressure of 1 bar is indicated on the pressure gauge when system is COLD.

Gas pressures

The **Ecosy** boilers are fully automatic in operation, adjusting the gas rate to the optimum for the type of system and conditions. It is not possible to manually adjust the burner pressure but it is necessary to ensure that there is a constant inlet working pressure of 20 mbar measured at gas valve. Proceed as follows:

- Shut down boiler.
- Undo screw on gas inlet test point on lower right hand side of gas valve, see **diagram 19**.

- Connect a suitable pressure gauge.

- Start boiler as described in '**Instructions for Use**'.

To check the inlet working pressure, the boiler has to be held at full gas rate. Proceed as follows:

- Press the '**Mode**' and '**+**' buttons simultaneously - the letter **H** is displayed and the boiler is now running at full gas rate.

- Check that there is a pressure of 20 mbar (G20), 28-30 mbar (G30), 37 mbar (G31).

If the pressure is insufficient, it is necessary to check the gas supply/pipework and correct any fault.

Note. The central heating operation of the boiler may seem to operate correctly with less inlet working pressure but the economy of the boiler will not be optimum. In any case, an insufficient inlet pressure will adversely affect hot water performance.

- Press the '**Reset**' button. The boiler will revert to normal running, that is, will not be held at full gas rate.

Note.

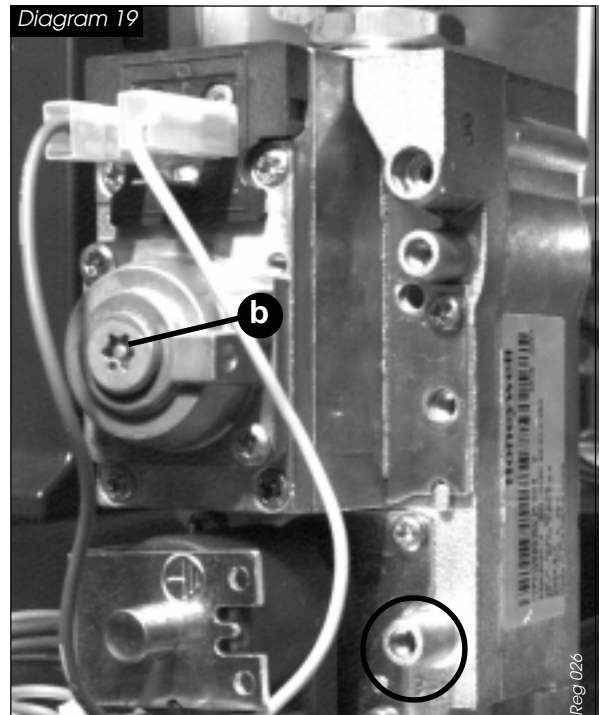
1) After a period of 20 minutes, the boiler will automatically revert to normal running.

2) During full gas rate operation, all safety devices can function fully.

- Shut down boiler.

- Remove pressure gauge, tighten up test point screw and check for gas soundness.

Diagram 19



Reg 026

OPERATING SAFETY DEVICES

Gas leak or fault

If a gas leak or fault exists or is suspected, turn the boiler off and consult the local gas undertaking or your installation/servicing company.

In case of power supply failure

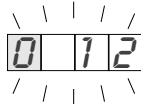
The boiler no longer operates.

As soon as power supply is restored, the boiler will be automatically restarted.

In case of loss of water in the system

CAUTION :The boiler is installed as part of a sealed system which must only be drained and filled by a competent person.

If the pressure shown on the pressure gauge (**diagram 20**) is less than 1 bar or if the number **12** is shown on the flashing display, the system must be filled up immediately. Call the nearest after sales service department.



Important notice : A central heating system cannot operate satisfactorily unless it is properly filled with water and unless the air initially contained in the piping systems has been properly bled off. If these conditions are not satisfied, air noise will occur within the system.

Air in the heating system

Persistent air in the heating system may indicate leaks in the system or corrosion taking place. Call the nearest after sales service department.

Overheating safety

There are four overheat safety functions :


1) If the water temperature inside the boiler increases at greater than 4°C per second, the boiler will stop for 10 minutes. The display will show **9** alternated with **E 25**. After this time, the boiler will attempt to relight. If the fault persists after 5 attempted relights, the boiler shuts down and requires a manual reset. The display will show **9 25** blinking. - Check that the pump is operating, the central heating isolating cocks are open and that there is circulation in the system.

2) If the temperature difference between the central heating flow and return pipes exceeds 40°C, the boiler will stop for 2,5 minutes. The display will show **9** alternated with **E 30**. After this time, the boiler will

attempt to relight. If the fault persists after 20 attempted relights, the boiler shuts down and requires a manual reset. Check pump speed and flow rate of the circulating system.

3) If the central heating flow temperature exceeds 100°C, the boiler shuts down and requires a manual reset. The right-hand digits of the display will show **18**. - Check that the pump is operating, the central heating isolating cocks are open and that there is circulation in the system.

4) If the central heating return temperature exceeds 95°C, the boiler shuts down and requires a manual reset. The right-hand digits of the display will show **19**. - Check that the pump is operating, the central heating isolating cocks are open and that there is circulation in the system.

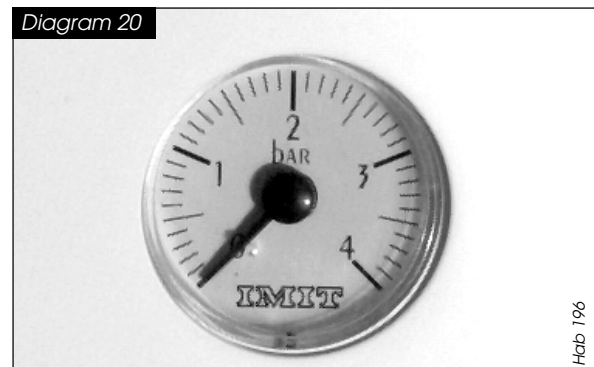
In case of boiler safety shut down, press the reset button 

Frost protection

The **Ecosy** has a built in protection device that protects the boiler from freezing. If the boiler is to be left and there is a risk of frost, ensure that the gas and electrical supplies to the boiler are left connected. The frost protection device will light the boiler when the temperature of the boiler water falls below 3°C. When the temperature reaches 10°C, the boiler stops.

Note : This device only protects the boiler. Always ensure that adequate frost protection is given to the system where necessary.

Diagram 20



Hab 196

SETTINGS

Gas valve setting

All boilers are tested and factory set during manufacture. Should it be necessary to reset a gas valve, for example after replacement, proceed as follows :

- Shut down boiler.
- Connect a CO₂ analyser to the combustion test point on the products outlet from the heat exchanger, **see diagram 21**.

Alternatively, connect a CO₂ analyser to the combustion test point on the flue elbow.

- Start the boiler.
- Press the **«Mode»** and **«+»** buttons simultaneously, the letter **H** is displayed and the boiler is now running at high gas flow rate.
- Allow the boiler to run for a few minutes to stabilise and check the CO₂ value, refer to **table 4**.
- At the **28E and SB28E** the CO₂ at high gas flow rate is automatically controlled.
- At the **24E and SB24E** the CO₂ at high gas flow rate can be adjusted. To adjust the CO₂, turn the gas valve adjuster until the correct CO₂ value is obtained according to **table 4**.

- Press the **«Mode»** and **«-»** buttons simultaneously, the letter **L** is displayed and the boiler is now running at low gas flow rate.

Allow the boiler to run for a few minutes to stabilise and check the CO₂ value, refer to **table 4**.

- To adjust the CO₂, remove protective cap (**b**) from the gas valve, **see diagram 22**. Turn the gas valve adjuster until the correct CO₂ value is obtained according to **table 4**.

Note : This adjustment must only be carried out by a suitably qualified engineer.

Bypass

The built-in bypass must be adjusted according to the requirements of the system. Refer to the flow rate pressure curve (**diagram 3**) The boiler is supplied with the built-in bypass open a half a turn. It is adjusted by turning the bypass screw (**a**), **see diagram 23**. Turn the screw clockwise to close the bypass.

When using thermostatic radiator valves (TRV's), a separate adjustable bypass of 15 mm minimum diameter must be fitted between the flow and return of the heating circuit. Any bypass must be fitted before system controls.

Diagram 21 PLEASE VISIT WWW.HEATINGSPARES247.COM FOR FURTHER INFORMATION AND GENUINE PARTS & SPARES AT LOW PRICES

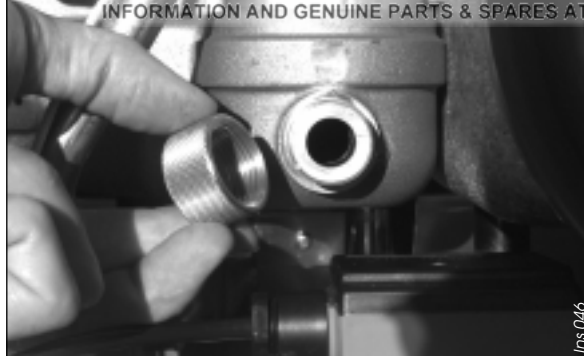


Diagram 22

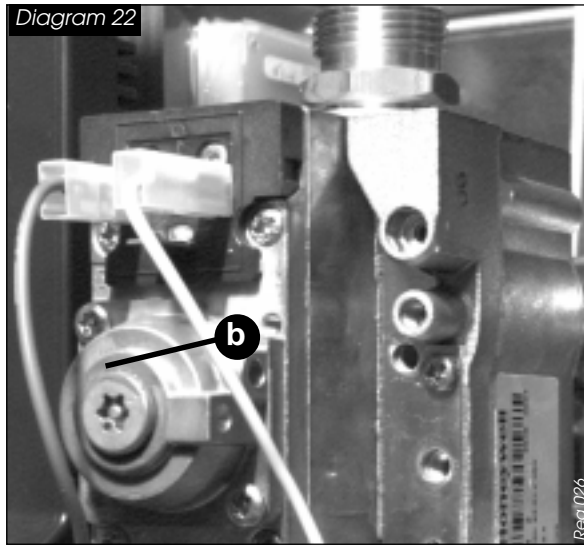


Diagram 23

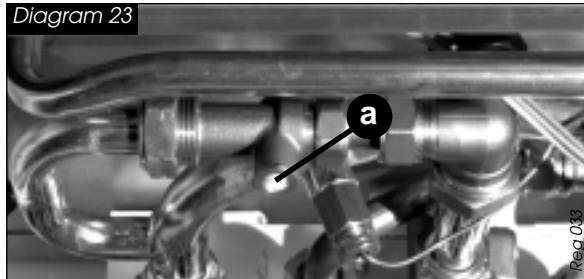


Table 4

	ECOSY 24 E/ECOSY SB 24 E		ECOSY 28 E/ECOSY SB 28 E			
	G20	G30	G31	G20		
Output	6,8 kW	24,5 kW	9,9-20,4 kW	11,4-24,5 kW	8,3 kW	28,0 kW
Fan speed	1600 rpm	5300 rpm	2400-4800 rpm	2400-4800 rpm	1900 rpm	5700rpm
CO₂ with sealed casing removed	9,0 %	9,2 %	10,1-10,3 %	11,9-12,1 %	9,4 %	9,4 %
CO₂ with sealed casing fitted	9,2 %	9,4 %	10,4-10,6 %	12,3-12,5 %	9,6 %	9,6 %
Start (%)	80 %	80 %	90 %	90 %	80 %	80 %

CHANGING GAS TYPE

Conversion to a different type of gas only for **ECOSY 24 E and ECOSY SB 24 E** :

Note : Conversion to a different type of gas is only possible with category II2H3+ appliances !

Conversion to a different type of gas must only be carried out by a specialist registered with the GUV or specialist authorised by Unical.

A different gas jet is required for the conversion. Conversion units and their order numbers are shown in our current price list.

Performing the conversion

- Remove the front cover of the appliance.
- Loosen the upper gas union and unscrew the gas jet
- Screw the new jet in tightly after checking it again for size and tighten the union once more
- Check the union for tightness using leak detector spray
- After the details accordingly on the plate showing gas type.

Note : The appliances are normally supplied with the desired type of gas.
PLEASE VISIT WWW.HEATINGSPPARES247.COM FOR FURTHER INFORMATION AND GENUINE PARTS & SPARES AT LOW PRICES
Gas conversion units for other types of gas must be ordered separately.

Detailed instructions for gas conversion are enclosed with these conversion units and must always be followed.